

CB028 MICROMAX™ CONDUCTOR PASTE

Version Revision Date: SDS Number: Date of last issue: 04-12-2024 8.0 07-03-2025 300000000397 Date of first issue: 01-29-2024

SECTION 1. IDENTIFICATION

Product name : CB028 MICROMAX™ CONDUCTOR PASTE

Product code : 00000000027045926

Manufacturer or supplier's details

Company name of supplier : Celanese Ltd. Irving Texas

Address : 222 West Las Colinas Boulevard Suite 900N

Irving TX 75039

Telephone : '+1 972-443-4000

Emergency telephone

number

DOMESTIC NORTH AMERICA: 800-424-9300

INTERNATIONAL, CALL +1 703-527-3887 (collect calls

accepted)

Recommended use of the chemical and restrictions on use

Recommended use : For industrial use only.

Paste for electronic industry

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Flammable liquids : Category 4

Other hazards

None known.

GHS label elements

Signal word : Warning

Hazard statements : H227 Combustible liquid.

Precautionary statements : Prevention:

P210 Keep away from heat, hot surfaces, sparks, open flames

and other ignition sources. No smoking.

P280 Wear protective gloves/ protective clothing/ eye protection/

face protection/ hearing protection.

Response:

P370 + P378 In case of fire: Use dry sand, dry chemical or

alcohol-resistant foam to extinguish.

Storage:

P403 Store in a well-ventilated place.

Disposal:

P501 Dispose of contents/ container to an approved waste

disposal plant.



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SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

Chemical name	CAS-No.	Concentration (% w/w)
Silver Powder (particle diameter >100	7440-22-4	>= 60 - < 70
nm <1mm)		
(2-Methoxymethylethoxy)propanol	34590-94-8	>= 20 - < 30
Amines, N-tallow alkyltrimethylenedi-,	61791-53-5	>= 0.1 - < 1
oleates		

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

SECTION 4. FIRST AID MEASURES

If inhaled : If inhaled, remove to fresh air.

If breathing is difficult, give oxygen.
If not breathing, give artificial respiration.

Get medical attention.

In case of skin contact : Wash off with soap and water.

Get medical attention if irritation develops and persists.

Wash contaminated clothing before re-use.

In case of eye contact : Immediately flush eyes for at least 15 minutes. Get medical

attention.

If swallowed : If swallowed

Rinse mouth with water.

Call a physician or poison control centre immediately. DO NOT induce vomiting unless directed to do so by a

physician or poison control center.

Most important symptoms and effects, both acute and

delayed

None known.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Use extinguishing measures that are appropriate to local



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circumstances and the surrounding environment.

Dry sand Dry chemical

Alcohol-resistant foam

Specific hazards during

firefighting

Hazardous decomposition products formed under fire

conditions.

(see also section 10)

Avoid breathing decomposition products.

Further information : Evacuate personnel to safe areas.

Stop spill/release if it can be done with minimal risk.

Do not allow run-off from fire fighting to enter drains or water

courses.

Special protective equipment :

for firefighters

Exposure to decomposition products may be a hazard to

health.

Wear self-contained breathing apparatus for firefighting if

necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures Avoid contact with skin, eyes and clothing.

Ensure adequate ventilation.

Wear suitable protective equipment.

Dispose of in accordance with local regulations.

Environmental precautions

Prevent further leakage or spillage if safe to do so.

Prevent product from entering drains.

Clean contaminated floors and objects thoroughly while

observing environmental regulations.

Methods and materials for containment and cleaning up

Contain spill.

Soak up with inert absorbent material.

Collect and contain contaminated absorbent and dike material

for disposal.

Keep in suitable, closed containers for disposal.

Ventilate the area.

Clean contaminated surface thoroughly.

SECTION 7. HANDLING AND STORAGE

Advice on protection against :

fire and explosion

Avoid formation of dust and aerosols.

Keep away from heat and sources of ignition.

Advice on safe handling : Avoid inhalation, ingestion and contact with skin and eyes.

Use only with adequate ventilation/personal protection.

Keep container closed when not in use.



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Take care to avoid waste and spillage when weighing, loading

and mixing the product.

Conditions for safe storage : Store in original container.

Keep containers tightly closed in a dry, cool and well-

ventilated place.

Keep away from sources of ignition - No smoking. Do not store or consume food, drink or tobacco in areas where they may become contaminated with this material.

Keep container closed when not in use.

Do not reuse empty container.

Further information on storage stability

Stable under normal conditions.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Silver Powder (particle	7440-22-4	TWA (Dust	0.1 mg/m3	ACGIH
diameter >100 nm <1mm)		and fume)		
		TWA (Dust)	0.01 mg/m3	NIOSH REL
		TWA	0.01 mg/m3	OSHA P0
(2- Methoxymethylethoxy)propano	34590-94-8	TWA	100 ppm 600 mg/m3	NIOSH REL
		ST	150 ppm 900 mg/m3	NIOSH REL
		TWA	100 ppm 600 mg/m3	OSHA Z-1
		TWA	100 ppm 600 mg/m3	OSHA P0
		STEL	150 ppm 900 mg/m3	OSHA P0
		TWA	50 ppm	ACGIH

Engineering measures : Local exhaust or a laboratory hood should be used when

handling the materials.

Maintain air concentrations below occupational exposure

standards.

Personal protective equipment

Respiratory protection : Provide adequate ventilation.

No personal respiratory protective equipment normally

required.

Where there is potential for airborne exposures in excess of applicable limits, wear approved respiratory protection with

dust/mist cartridge.

When workers are facing concentrations above the exposure

limit they must use appropriate certified respirators.



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Consult the respirator manufacturer to determine the appropriate type of equipment for a given application. Observe respirator use limitations specified by the

manufacturer.

Persons performing maintenance or repairs on exhaust system equipment (e.g. ducts) may need to use respirators and protective clothing to prevent exposure to any

accumulated residues.

Hand protection

Material : Impervious gloves

Remarks : Gloves must be inspected prior to use. Gloves should be

discarded and replaced if there is any indication of degradation or chemical breakthrough. The choice of an appropriate glove does not only depend on its material but also on other quality features and is different from one producer to the other. The exact break through time can be obtained from the protective glove producer and this has to be observed. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time.

Eye protection : Wear safety glasses with side shields.

Skin and body protection : Choose body protection in relation to its type, to the

concentration and amount of dangerous substances, and to

the specific work-place.

Lightweight protective clothing

Safety shoes

Hygiene measures : Handle in accordance with good industrial hygiene and safety

practice.

Avoid contact with skin, eyes and clothing.

Contaminated work clothing should not be allowed out of the

workplace.

Remove contaminated clothing and protective equipment

before entering eating areas.

Remove and wash contaminated clothing before re-use.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : viscous liquid

Colour : silver

Odour : ether-like

pH : No data available Substance/mixture is non-polar/aprotic.



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Flash point : $178 \,^{\circ}\text{F} / 81 \,^{\circ}\text{C}$

Method: closed cup

Density : 2.64 g/cm³ (68 °F / 20 °C)

Solubility(ies)

Water solubility : slightly soluble (68 °F / 20 °C)

Viscosity

Viscosity, dynamic : 10 - 100 Pa.s (77 °F / 25 °C)

Viscosity, kinematic : > 20.5 mm2/s (104 °F / 40 °C)

estimated

SECTION 10. STABILITY AND REACTIVITY

Possibility of hazardous

reactions

Polymerization will not occur.

Stable at normal temperatures and storage conditions.

Conditions to avoid : None reasonably foreseeable.

Incompatible materials : Acids

Hazardous decomposition

products

No decomposition if stored and applied as directed.

Under fire conditions:

Carbon monoxide, carbon dioxide and unburned

hydrocarbons (smoke).

Metal oxides

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified due to lack of data.

Components:

Silver Powder (particle diameter >100 nm <1mm):

Acute oral toxicity : LD50 (Rat): > 2,000 mg/kg

Method: OECD Test Guideline 401

Assessment: The substance or mixture has no acute oral

toxicity

Acute inhalation toxicity : LC50 (Rat): > 5.16 mg/l

Exposure time: 4 h

Test atmosphere: dust/mist

Method: OECD Test Guideline 436

Assessment: The substance or mixture has no acute

inhalation toxicity



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Acute dermal toxicity : LD50 (Rat): > 2,000 mg/kg

Method: OECD Test Guideline 402

Assessment: The substance or mixture has no acute dermal

toxicity

(2-Methoxymethylethoxy)propanol:

Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg

Method: OECD Test Guideline 401

Assessment: The substance or mixture has no acute oral

toxicity

Acute inhalation toxicity : Assessment: The substance or mixture has no acute

inhalation toxicity

Remarks: An LC50/inhalation/4h/rat could not be determined because no mortality of rats was observed at the maximum

achievable concentration.

Acute dermal toxicity : LD50 (Rabbit): 9,510 mg/kg

Method: OECD Test Guideline 402

Assessment: The substance or mixture has no acute dermal

oxicity

Remarks: Skin effects

Skin corrosion/irritation

Not classified due to lack of data.

Components:

Silver Powder (particle diameter >100 nm <1mm):

Species : Rabbit

Assessment : No skin irritation

Method : OECD Test Guideline 404
Result : Slight or no skin irritation

Remarks : Minimal effects that do not meet the threshold for

classification.

(2-Methoxymethylethoxy)propanol:

Species : Rabbit

Assessment : No skin irritation

Method : OECD Test Guideline 404

Result : No skin irritation

Serious eye damage/eye irritation

Not classified due to lack of data.

Components:

Silver Powder (particle diameter >100 nm <1mm):

Species : Rabbit

Result : No eye irritation
Assessment : No eye irritation

Method : OECD Test Guideline 405



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(2-Methoxymethylethoxy)propanol:

Species : Humar

Result : Slight or no eye irritation

Assessment : No eye irritation

Remarks : Minimal effects that do not meet the threshold for

classification.

Respiratory or skin sensitisation

Skin sensitisation

Not classified due to lack of data.

Respiratory sensitisation

Not classified due to lack of data.

Components:

Silver Powder (particle diameter >100 nm <1mm):

Species : Guinea pig

Assessment : Does not cause skin sensitisation.

Method : US EPA Test Guideline OPPTS 870.2600

Result : Does not cause skin sensitisation.

Remarks : Information given is based on data obtained from similar

substances.

(2-Methoxymethylethoxy)propanol:

Species : Human

Assessment : Does not cause skin sensitisation.
Result : Does not cause skin sensitisation.

Germ cell mutagenicity

Not classified due to lack of data.

Components:

(2-Methoxymethylethoxy)propanol:

Germ cell mutagenicity - : Tests on bacterial or mammalian cell cultures did not show

Assessment mutagenic effects., Animal testing did not show any mutagenic

effects.

Carcinogenicity

Not classified due to lack of data.

Components:

(2-Methoxymethylethoxy)propanol:

Carcinogenicity - : Animal testing did not show any carcinogenic effects.,

Assessment Information given is based on data obtained from similar

substances.

IARC No component of this product present at levels greater than or equal to 0.1% is

identified as probable, possible or confirmed human carcinogen by IARC.

OSHANo component of this product present at levels greater than or equal to 0.1% is

on OSHA's list of regulated carcinogens.



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NTP No component of this product present at levels greater than or equal to 0.1% is

identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Not classified due to lack of data.

Components:

(2-Methoxymethylethoxy)propanol:

Reproductive toxicity - : No toxicity to reproduction, Animal testing showed no Assessment reproductive toxicity. No effects on or via lactation.

reproductive toxicity., No effects on or via lactation, Information given is based on data obtained from similar

substances.

Animal testing showed no developmental toxicity.

STOT - single exposure

Not classified due to lack of data.

Components:

(2-Methoxymethylethoxy)propanol:

Assessment : The substance or mixture is not classified as specific target

organ toxicant, single exposure.

STOT - repeated exposure

Not classified due to lack of data.

Components:

(2-Methoxymethylethoxy)propanol:

Assessment : The substance or mixture is not classified as specific target

organ toxicant, repeated exposure.

Repeated dose toxicity

Components:

(2-Methoxymethylethoxy)propanol:

Species : Rat

NOAEL : 1,000 mg/kg
Application Route : Ingestion
Exposure time : 28 d

Remarks : No toxicologically significant effects were found.

Species : Rat
Application Route : Inhalation
Test atmosphere : vapour
Exposure time : 90 d

Method : OECD Test Guideline 413

Remarks : No toxicologically significant effects were found.

Species : Rabbit
NOAEL : 2,850 mg/kg
Application Route : Skin contact



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Exposure time : 90 d

Method : OECD Test Guideline 411

Remarks : No toxicologically significant effects were found.

Aspiration toxicity

Not classified due to lack of data.

Components:

Silver Powder (particle diameter >100 nm <1mm):

No aspiration toxicity classification

(2-Methoxymethylethoxy)propanol:

No aspiration toxicity classification

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Silver Powder (particle diameter >100 nm <1mm):

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 0.016 mg/l

Exposure time: 96 h

Remarks: Information given is based on data obtained from

similar substances.

Toxicity to daphnia and other :

aquatic invertebrates

EC50 (Daphnia magna (Water flea)): 0.0125 mg/l

Exposure time: 48 h

Remarks: Information given is based on data obtained from

similar substances.

Toxicity to algae/aquatic

plants

EC50 (Pseudokirchneriella subcapitata (green algae)): 0.19

mg/l

Exposure time: 96 h

Remarks: Information given is based on data obtained from

similar substances.

EC10 (Pseudokirchneriella subcapitata (green algae)):

0.03462 mg/l

Exposure time: 72 h

Remarks: Information given is based on data obtained from

similar substances.

Toxicity to fish (Chronic

toxicity)

NOEC (Oncorhynchus mykiss (rainbow trout)): 0.0012 mg/l

Exposure time: 32 d

Remarks: Information given is based on data obtained from

similar substances.

Toxicity to daphnia and other :

aquatic invertebrates

(Chronic toxicity)

NOEC (Daphnia magna (Water flea)): 0.00327 mg/l

Exposure time: 21 d

Remarks: Information given is based on data obtained from

similar substances.



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Ecotoxicology Assessment

Acute aquatic toxicity : Very toxic to aquatic life.

Chronic aquatic toxicity : Very toxic to aquatic life with long lasting effects.

(2-Methoxymethylethoxy)propanol:

Toxicity to fish : LC50 (Poecilia reticulata (guppy)): > 1,000 mg/l

Exposure time: 96 h

Method: OECD Test Guideline 203

Toxicity to daphnia and other :

aquatic invertebrates

EC50 (Daphnia magna (Water flea)): Exposure time: 48 h

Method: OECD Test Guideline 202

Remarks: Aquatic toxicity is unlikely due to low solubility.

Toxicity to algae/aquatic

plants

EC50 (Pseudokirchneriella subcapitata (green algae)): > 969

mg/l

Exposure time: 96 h

Method: OECD Test Guideline 201

NOEC (Pseudokirchneriella subcapitata (green algae)): 969

mg/l

Exposure time: 96 h

Method: OECD Test Guideline 201

Ecotoxicology Assessment

Acute aquatic toxicity : This product has no known ecotoxicological effects.

Chronic aquatic toxicity : This product has no known ecotoxicological effects.

Persistence and degradability

Components:

(2-Methoxymethylethoxy)propanol:

Biodegradability : Result: Biodegradable

Method: OECD Test Guideline 301 Remarks: Readily biodegradable.

Bioaccumulative potential

Components:

Silver Powder (particle diameter >100 nm <1mm):

Bioaccumulation : Remarks: Bioaccumulation is unlikely.

Information given is based on data obtained from similar

substances.

Partition coefficient: n-

octanol/water

: Remarks: Not applicable

(2-Methoxymethylethoxy)propanol:

Partition coefficient: n- : log Pow: 0.004 (77 °F / 25 °C)

octanol/water pH: 7.5 - 7.7



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Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological

information

No data is available on the product itself.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : If recycling is not practicable, dispose of in compliance with

local regulations.

Do not reuse empty container. Never place unused product

down any indoor or out door drain.

Contaminated/not cleaned containers should be treated/handled like product waste. Dispose of container

properly.Refer to applicable Local, State/Provincial, and Federal Regulations, as well as industry Standards.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

UN number : UN 3082

Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,

N.O.S.

(Silver, Fatty acid salts of Polyamines)

Class : 9
Packing group : III
Labels : 9
Environmentally hazardous : no

IATA-DGR

UN/ID No. : UN 3082

Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,

N.O.S.

964

(Silver, Fatty acid salts of Polyamines)

Class : 9 Packing group : III

Labels : Miscellaneous

Packing instruction (cargo :

aircraft)

Packing instruction : 964

(passenger aircraft)

IMDG-Code

UN number : UN 3082

Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,

N.O.S.

(Silver, Fatty acid salts of Polyamines)

Class : 9



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Packing group : III
Labels : 9
EmS Code : F-A, S-F
Marine pollutant : no

Transport in bulk according to IMO instruments

Not applicable for product as supplied.

National Regulations

49 CFR

Not regulated as a dangerous good

Special precautions for user

Remarks : Regulated by DOT/49CFR as Combustible Liquid when

transported in a bulk package (>=119 gallons(450 litres))., Not

regulated by DOT in non-bulk package.

Marine Pollutants assigned UN number 3077 and 3082 in single or combination packaging containing a net quantity per single or inner packaging of 5 L or less for liquids or having a net mass per single or inner packaging of 5 KG or less for solids may be transported as non-dangerous goods as provided in section 2.10.2.7 of IMDG code, IATA special provision A197, and ADR/RID special provision 375.

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Flammable (gases, aerosols, liquids, or solids)

SARA 313 : The following components are subject to reporting levels

established by SARA Title III, Section 313:

Silver Powder 7440-22-4

(particle diameter >100 nm <1mm)

California Prop. 65

This product does not contain any substances requiring a warning under the Safe Drinking Water and Toxic Enforcement Act.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
NIOSH REL : USA. NIOSH Recommended Exposure Limits



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OSHA PO : USA. Table Z-1-A Limits for Air Contaminants (1989 vacated

values)

OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1

Limits for Air Contaminants

ACGIH / TWA : 8-hour, time-weighted average

NIOSH REL / TWA : Time-weighted average concentration for up to a 10-hour

workday during a 40-hour workweek

NIOSH REL / ST : STEL - 15-minute TWA exposure that should not be exceeded

at any time during a workday

OSHA P0 / TWA : 8-hour time weighted average OSHA P0 / STEL : Short-term exposure limit OSHA Z-1 / TWA : 8-hour time weighted average

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN -Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL -Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS -Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS -Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx -Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA -International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO -International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations: UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods: vPvB - Very Persistent and Very Bioaccumulative

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The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the



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specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

US / EN

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